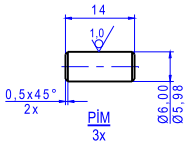
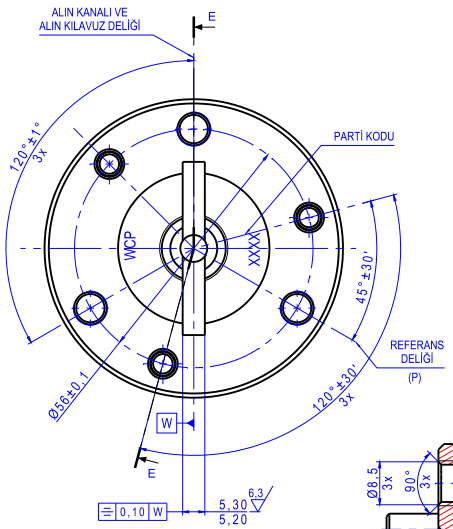
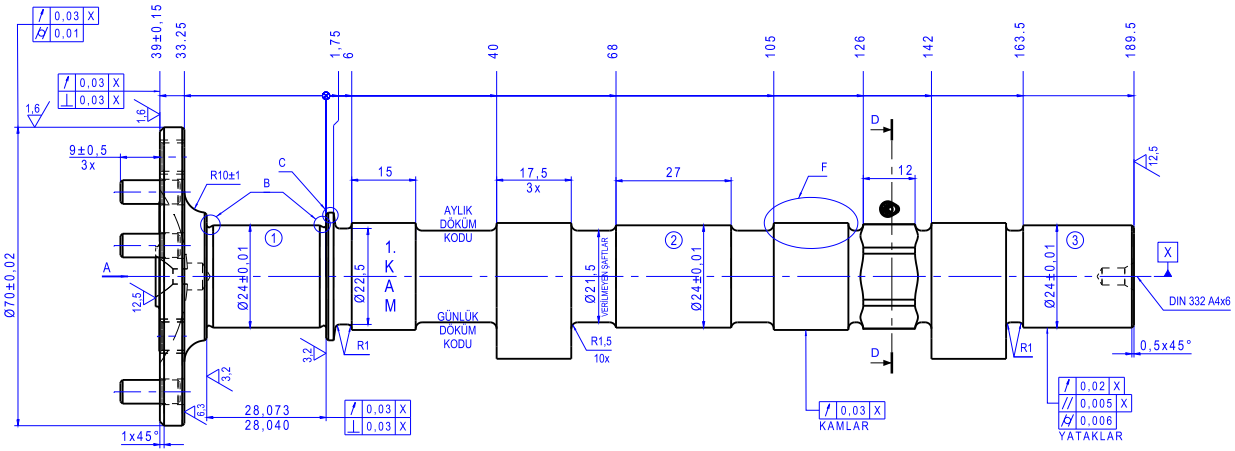
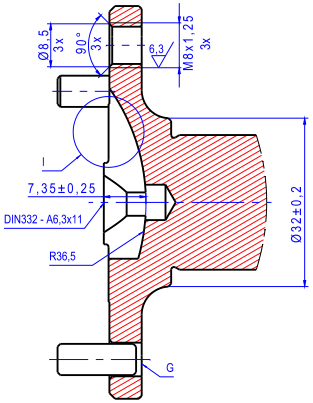
REVİZYON NO	TARİH	AÇIKLAMA	ONAY



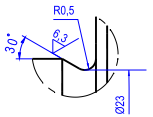


A-GÖRÜNÜŞÜ

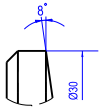




E-E KESİTİ



B-DETAYI



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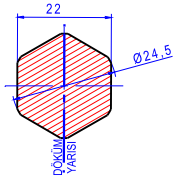

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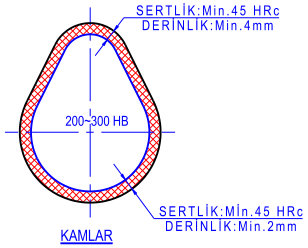
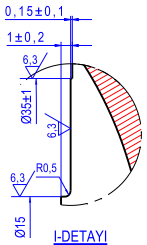
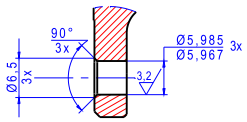


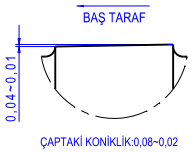
KAMLAR



I-DETAYI

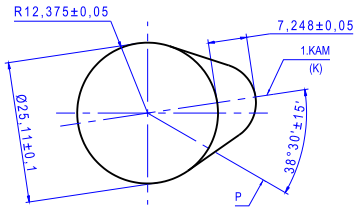


G-DETAYI

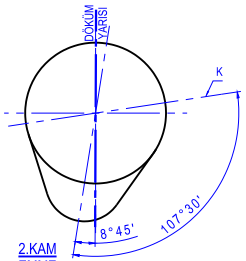


F-DETAYI
4x

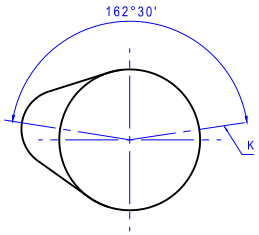
A-TARAFINDAN BAKIŞ



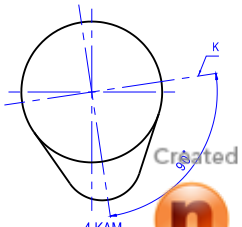
1.KAM
EKSOZ



2.KAM
EMME



3.KAM
EMME



4.KAM
EKSOZ

NOTLAR

VERİLMEYEN ÇAPLARDA SALGI : 0,15 X

KESKİN KÖŞELERE 0.5x45° LİK PAH KIRILACAK.

DELİKLERDE ÇAPAK BULUNMAYACAK.

KAM ÇAPLARINDA YÜZEY KALİTESİ : 0,5

YATAK ÇAPLARINDA YÜZEY KALİTESİ : 0,5

DELİK VE HAVŞALARINDA YÜZEY KALİTESİ : 6,3

PAHLARDA YÜZEY KALİTESİ : 6,3

YATAKLARDA SERTLİK : 229HB-310HB

MALZEME ANALİZİ İÇİN MODEL LİSTESİ REFERANS ALINACAK.

(12,5, 6,3, 3,2, 1,6, 0,5)

GENEL TOLERANSLAR			
VERİLMEYEN DÖKÜM BOYUTLARI	±0,7	VERİLMEYEN İŞLENMİŞ BOYUTLAR	±0,3
VERİLMEYEN DÖKÜM GENİŞLİKLERİ	±0,5	VERİLMEYEN İŞLENMİŞ GENİŞLİKLER	±0,3
VERİLMEYEN DÖKÜM ÇAPLARI	±0,5	VERİLMEYEN İŞLENMİŞ ÇAPLAR	±0,3
VERİLMEYEN AÇILAR	±2°	KAMLAR ARASINDAKİ AÇILAR	±30'
DÖKÜM ÇIKMA AÇISI	2°	VERİLMEYEN PAH VE RADÜSLER	±0,3

	TARİH	ADI	İMZA
ÇİZEN	14/10/2010	ABDULLAH TUNCER	
ONAY		[illegible]URMUŞ	
KONTROL ONAY		[illegible]IN SARIKAYA	
DÖKÜM ONAY			

ESTAŞ
EKSANTRİK SAN. VE TİC. A.Ş.

1/2 CATIA VW - WCP MALZEME CHILL DÖKÜM PARÇA NO -

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